





AIR - XTER

Ready-to-use spreadable façade renovation plaster.

BAIXENS

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SURFACES

Cement, concrete, brick, prefabricated blocks, conventional plastic paint. Surfaces must be sound, dry, cohesive, absorbent, well adhered, clean and free of dust.

CHARACTERISTICS

- No setting required.
- Very easy to spread.
- Slides effectively.
- Semi-lightweight plaster.
- "Fresh on fresh" application.
- Easy to level and smooth.
- Excellent adhesion.
- Water vapour permeable.
- High coverage power.

IDEAL FOR

• Smoothing of façades via airless machinery.

ON-SITE APPLICATION

SURFACE PREPARATION

The surface must be sound, clean and free of any trace of saltpetre, fungi, microorganisms, grease, release oils and, in general, any type of material that could make it difficult for the product to adhere to the surface.



INFORMATION ON DIRECTIVE 2004/42/EC CATEGORY 11, HIGH PERFORMANCE COMPONENT COATINGS, WATERBASED Limit: 140 q/l VOC (2007); 140 q/l VOC (2010)

This product contains max. < 140 g/l VOC (2010)

COVERING FOR ALL TYPES OF CONVENTIONAL PAINT AFTER COMPLETE DRYING

> CLASSIFICATION ACCORDING TO STANDARD EN 16566









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ON-SITE APPLICATION

CLEANING

When the supports present traces of fungi, algae or other types of microorganisms, we will proceed with the curative treatment, first of all, with a quick mold cleaner. This will be applied to the surface to be treated and after 5 -10 minutes of action, the support will be cleaned with the help of a pressurized water machine or with a hard bristle brush. Next, and once the support is completely dry, a broad-spectrum biocide cleaner will be applied until the support is completely impregnated. This treatment is called preventive, it is very effective and serves to prevent the future appearance of microorganisms. If there are saltpetre stains on the surface to be treated, carry out an initial cleaning process with our **RX-523 CLEAN SAL**, applying the material and then scraping it with a hard bristle brush. After mechanically cleaning the surface, it will need to be rinsed with plenty of clean water in order to neutralise any **CLEAN SAL** residue that may remain on the surface.

Any grease or oil must be completely eliminated to allow the product to adhere correctly to the surface. Therefore, we recommend using **RX-527 CLEAN OIL** for correct and total elimination of these substances.

Powdery surfaces must be consolidated with a fixative (**FIJAPREN** line), since dust prevents adhesion between materials. Similarly, old surfaces made up of perished plaster or poorly adhered parts must be cleaned up: **restoring perished surfaces without prior restoration is totally inadvisable**. If there are holes in the surface, these should be scraped down and removed until a consistent surface is created, then a fixative (**FIJAPREN** line) should be applied to remove traces of dust. This consistent surface will usually be made of brick, cement, functional plaster or any other material, as long as it can support the weight and tension of the layers subsequently applied, without breaking up or having its structure altered.

If cracks are present these must be repaired, i.e. opened up and their interiors fixed using a fixative (**FIJAPREN** line), left to dry for at least 4 hours and then filled to the required level.

DIRECTIONS FOR USE

Ready to use product.

The application is carried out with an airless machine using a 5.33 nozzle and adjusting the pressure to 200 bars.

Spray the plaster at a distance between 0.70 and 1 meter from the support, applying it regularly with the spray gun, in several crossed coats, without exceeding the maximum recommended thickness per layer (1 mm).

Smooth the product with a trowel or wide spatula.

Finally, after drying in depth, proceed with sanding with a minimum 220 grit sandpaper and if no imperfection is observed, proceed with the application of a fixative and then painting.

Once the material is completely dry, it must be covered with high quality paint or coating in order to protect it from atmospheric phenomena.

RX-700



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TECHNICAL CHARACTERISTICS

Density		.64 ± 0.07 g/ml	Direct traction adhesion (EN 1542)	≥1.0 MPa	
Solid contet		58 - 73 %	Capillary absorption and permeability liquid water (EN 1062-3)	to < 0.1 Kg/(m ² · h ^{0.5})	
Maximum granulometry		00 μm	Water vapor permeability (EN ISO 778:	3) Clase 1	
рН		.0 - 10.0	Hazardous substances:	Complies with section 5.3 of EN 15651-1	
Shore C hardness		5	ADHERENCES		
Useful life		lo setting	CONCRETE	PAINT	
Maximum thickness per layer		mm	> 7 kg/cm ²	> 9 kg/cm ²	
Tool cleaning		Vith water	INFORMATION ON DIRECTIVE 2004/42/EC - Category i1		
			VOC LIMIT	VOC CONTENT	
DRYING TIME			140 g/l (2007) - 140 g/l (2010)	< 140 g/l max.	
SURFACE	THICKNESS	TIME	PERFORMANCE (*)		
CONCRETE	layer of 1 mm	1 H 30' - 2 H			
PAINT TO CLASS 2	layer of 1 mm	2 H - 2 H 30'	kilograms of paste applied per m ² in 1 mm thickness 1.60 - 1.80		

(*) Depending on the roughness of the background.

INFORMATION OF INTEREST

The Rualaix range manufacturing process is controlled in batches, which allows traceability of any incident. The quality system used includes each article's design and production controls, both in terms of the raw materials used, guaranteeing uniform manufacturing, and the final item obtained. The use of ecotechnologies in our facilities' manufacturing processes allows for efficient work, without damaging the environment that surrounds us.

- Non-flammable product.
- Avoid the product coming into contact with skin and eyes.
- Smoking, eating and drinking must be prohibited in the application area.
- Comply with legislation on health and safety at work.
- Keep the product in a dry place, in original containers that are kept properly closed.
- Store the containers between 5°C and 35°C.
- Recommended storage time: 12 months from the date of manufacture in its original packaging and protected from moisture.

For further information on protective measures and first aid, please refer to the product's Safety Data Sheet.





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COMMENTS

- For appropriate use and correct application of the product, it is essential to first read the technical data sheet.
- The data provided in this data sheet are for guidance only and should not be considered binding. The data has been obtained in normal
 laboratory conditions and on standardised surfaces, and can vary depending on the conditions in which they are applied (absorption of
 the surface, applied thickness, temperature, environmental humidity, etc.). The intervals displayed have been shaped by measurement
 history. Slight deviations from the ranges presented in this technical sheet, whether higher or lower, will be accepted according to internal
 technical criteria and will not result in a loss of quality or affect the performance of the final product, due, among other factors, to variations
 in measurement conditions and the uncertainty associated with the instruments used.
- The working conditions of the users are beyond our control.
- The product must not be used for purposes other than those specified. It is recommended that the recommendations for use be strictly followed.
- Do not exceed the maximum recommended application thickness per coat.
- It is essential that the status of the surfaces be assessed prior to each application.
- Do not apply on non-absorbent or extremely crystalline surfaces.
- Do not mix with any material, as it will not retain its technical characteristics.
- We do not recommended applying the product on aged, badly adhered paints.
- Application temperature: from 5°C to 35°C.
- Maximum relative humidity: 85%.
- The technical department of ESTABLECIMIENTOS BAIXENS states that the designs of recently launched new products are considered to
 be in an experimental phase until an annual history can be constituted. From then on, the newly designed product is considered to be fully
 consolidated in the market. In the meantime, BAIXENS reserves the right to adapt its variable specifications or working ranges according
 to technical criteria. The data subject to modification will be identified with an asterisk for easy identification. These may be recently
 created products and/or products in an experimental phase or improvements in our various ranges due to market needs and/or demands.
- We place a technical-commercial team at your disposal that will advise you on any doubts or queries.

PACKAGING

FORMAT	25 Kg.			
UNIT/BOX	_	25 Kg.		
PALLETS	33 CANS		Internal code	RX700NF2682A20
BAIXENS baixens.com testing testing difference differen	BAIXENS ESPAÑA POL. IND. MONCARRA, S 46230 ALGINET (VALENO T.: 961.750.834 F.: 961.752.471		BAIXENS ITALIA / BULOVA VIA PIETRO NENNI, 36 46019 CICOGNARA - MANTOVA (ITALY) T.: 0375/88181/790016 F.: 0375/88831 www.bulova-pennelli.com	BAIXENS PORTUGAL / ARGATINTAS AVENIDA PORTAS DO MINHO, Nº 711 4760 - 706 RIBEIRÃO, V.N. FAMALICÃO T.: 252 910 030 www.argatintas.pt

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