





PRIMERA

Anti-breakaway very fine granulometry adhesive cement.







INTERIOR EXTERIOR





SURFACES

Cement, stone, brick, concrete, concrete structures, cement mortars.

Substrates must be healthy, dry, cohesive, absorbent, well adhered, clean and free of dust.

CHARACTERISTICS

- Standard setting product.
- · Easy to mix.
- · Very fine granulometry.
- Great adhesion
- Excellent workability.
- Reduced slippage.
- · Available in white and grey.

IDEAL FOR

- Placing tiles independent to their grade of absorption with a format of < 60cm (length from the longest side), following the general rules of lining with ceramic tiles (UNE 138002).
- Placing of tiles on interior walls (lining) and exterior floors (flooring).

ON-SITE APPLICATION

SURFACE PREPARATION

The surface should be healthy, clean, consistent, free of humidity and free of any trace of saltpetre, fungus, micro-organisms, dust, grease or whatever other material that could prevent the good adherence of the product itself.











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ON-SITE APPLICATION

CLEANING

If surfaces present traces of fungi, algae or other type of microorganisms, we first proceed to curative treatment with our **RX-524 CLEAN MICRO**. Apply the product to the surface to be treated. After 5-10 minutes of action, clean the surface using a pressurised water machine or with a hard bristle brush. Then, once the surface is completely dry, **RX-524 CLEAN MICRO** should be applied until the surface is completely impregnated. This preventive treatment is very effective and prevents future presence of microorganisms.

If there are saltpetre stains on the surface to be treated, carry out an initial cleaning process with our **RX-523 CLEAN SAL**, applying the material and then scraping it with a hard bristle brush. After mechanically cleaning the surface, it will need to be rinsed with plenty of clean water in order to neutralise any **CLEAN SAL** residue that may remain on the surface.

Any grease or oil must be completely eliminated to allow the product to adhere correctly to the surface. Therefore, we recommend using **RX-527 CLEAN OIL** for correct and total elimination of these substances.

If the supports present cavities, they must be scraped and eliminated until reaching the consistent bottom. The consistent support is the one usually formed by brick, or cement, as long as it can support the weight and tension of the subsequent layers applied, without disintegrating or altering its structure.

DIRECTIONS FOR USE

Mix with clean water by hand or using a mixer, at the rate of 25% until you achieve a thick and homogeneous paste. For each kilo of powder add 250 g. of water. Let it rest for 2 – 3 minutes. Use a notched trowel to apply **CX-15** with pressure to ensure a good setting of the adhesive cement to the surface.

Firmly press to place the tiles on the fresh paste to ensure the complete contact with all of the surface. For the placing of tiles of more than 30x30, a double adhesive technique should be used.

TECHNICAL CHARACTERISTICS

PERFORMANCE		
Simple adherence	4 - 5 Kg/m²	
Double adherence	8 - 10 Kg/m²	

DENSITY		
Powder (g/ml)	1.25 ± 0.07	
Paste (g/ml)	1.84 ± 0.07	







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TECHNICAL CHARACTERISTICS

Time for rectification	40 - 50 minutes
Settling time after mixing	2 - 3 minutes
Colour of the product	White / Grey
Cleansing of tools	Use fresh water. Once dry you can only clean mechanically.
Fire classification	A1
Pot life	7 - 8 H
Setting	> 10 H
Maximum granulometry	1000 μ
рН	12 - 14
Work Time (EN 12004-2)	20 minutes

ADHERENCE (EN 12004-2)		
TRIAL	RESULTS	
Initial adherence (28d)	≥ 0,5 MPa	
Adherence after immersion in water	≥ 0,5 MPa	
Adherence after thermal ageing	> 0,5 MPa	
Adherence after freezing-thawing cycles	≥ 0,5 MPa	

INFORMATION OF INTEREST

The manufacturing process is controlled in batches, which allows traceability in the case of any incident. The quality control system used includes, the individual design and development of each article, both with the raw materials used confirming manufacturing uniformity, as well as the final product obtained. The use in our facilities of eco-technology in the manufacturing process allows the completion of environmentally friendly efficient work.

- Non-flammable product. Irritant.
- Avoid contact with eyes and skin.
- Smoking, eating or drinking in the area of use is prohibited.
- Comply with Health and Safety at Work Executive regulations.
- Store the product in a dry place, in its original packaging firmly closed and free from humidity.
- Store the containers between 5°C and 35°C.
- · Recommended storage time: 6 months as from date of manufacture, closed in its original packing and away from humidity.

Further information relative to protection measures and first aid, check Product Safety Sheet.

CX-15





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OBSERVATIONS

- The reading of this product's data sheet is indispensable for the correct use and application.
- The principles given in this data sheet have been obtained under normal laboratory conditions and on normal surfaces, results may varydepending on the conditions of construction (absorption of the surface, thickness applied, mixing water, temperature and humidity). The intervals exhibited have been obtained by means of historical measures. Slight high or low deviations to ranges presented in this technical data sheet will be admitted according to internal technical criteria and do not cause decrease in quality or will it affect the final performance of the product, being due, amongst other factors, to variations in the conditions of measure or uncertainty associated with the instruments used.
- Work conditions of the user are out of our control.
- The product should not be utilized for other uses except the ones indicated. It is advisable to follow strictly the recommendations of use given.
- A previous inspection of the state of the surface before use is fundamental. Do not apply on dirty surfaces or ones with no cohesion.
- Use the product within its lifetime. Unfavourable properties can be obtained once this time is exceeded. Do not re-mix.
- Do not use outdoors in icy temperatures or days that forecasts rain.
- Do not apply on extremely crystalline surfaces.
- Do not apply on paint, wood or gypsum.
- It will lose its technical features if mixed with any other material. Do not add more than the recommended amount of water.
- Do not apply in temperatures under 5°C or over 35°C.
- Do not add cement, sand or any other substance that could affect the material's qualities.
- **ESTABLECIMIENTOS BAIXENS** technical department informs that the new designs in the development of recent launches are considered in their experimental phase until an annual revision is made. From this point on, the product of a recent launch is considered as being totally consolidated in the market. In the meantime, **ESTABLECIMIENTOS BAIXENS** reserves its right to adapt the variable specifications or ranges of work, according to technical criteria. The information subject to modification, will be identified with an asterisk at the top for easy recognition of those products which are the subject of new creation or are subject to an experimental phase or improvement in our different ranges because of market demand and or needs.
- We have a technical-sales team at your disposal for technical advice or consultation.

PACKAGING

FORMAT	25 kg
UNITS/CASE	
PALLETS	48 units



Internal code CX15NF186A20



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